

11:28 AM
09/19/01

Precision Abrasive Machinery
SAS 200B - Machine Base Group
Semi Automatic Saw

| Item | Purchase Description | Qty. |
|-------------|---------------------------------------|-------------|
| F-0002-M2 | 200B, Model 200 Machine Base Complete | 1 |
| F-0003-M1 | DET. 51L Semi Auto Saw Guard. | 1 |
| F-0004-M1 | DET. 52L Semi Auto Saw Guard | 1 |

5:01 PM
09/19/01

Precision Abrasive Machinery
SAS 400G - Grinder Head Group
Semi Automatic Saw

| Item | Purchase Description | Qty. |
|-------------|-------------------------------------------------------------------------------|-------------|
| M-0111-M2 | DET. 7, Wheel Guard 10 Inch | 1 |
| M-0112-M2 | DET. 8, Wheel Guard Cover | 1 |
| M-0147-M2 | DET. 9R, Spindle Mount Casting | 1 |
| M-0148-M2 | DET. 9L, Spindle Mount Casting | 1 |
| M-0163-P | 5-747240, Wheel Flange, 8 x 1/4 x 1.25 | 2 |
| SP-0001-P* | MGS 1039AP 3 hp. surface grinding spindle to DWG. 5-584-524-1552 - Boneham | 1 |
| T-0001-P | 00202 Wheel Adapter, RH - Sopco | 1 |

This machine is equipped with a DynoMax Spindle
Model 07-2A-BM-3.0-002 Serial No. 5119
1800 Rpm 3HP Spindle turns CCW

Precision Abrasive Machinery
SAS 400TC - Tool Clamp Group
Semi Automatic Saw

| <u>Item</u> | <u>Purchase Description</u> | <u>Qty.</u> |
|-------------|------------------------------------------|-------------|
| M-0028-P | 12908 Cylinder Clevis, 3/8-24 thrd | 2 |
| M-0032-P | 1002-31-2 Kinecheck - 2" | 1 |
| M-0053-P | SR15V2SS+340II Linear Bearing Set - THK | 2 |
| M-0115-P | 98306A273 - Clevis Pin, 1-1/2 x 3/8 Dia. | 2 |
| M-0164-P | 312PHD, Rod Coupler | 1 |
| M-0119-M2 | DET. 19, Lower Mounting Plate | 1 |
| M-0120-M2 | DET. 20, Upper Mounting Plate | 1 |
| M-0121-M2 | DET. 21, Left Side Skirt | 1 |
| M-0122-M2 | DET. 22, Right Side Skirt | 1 |
| M-0123-M2 | DET. 23, Front Skirt | 1 |
| M-0124-M2 | DET. 24, Rear Skirt | 1 |
| M-0125-M2 | DET. 25, Bearing Spacer | 4 |
| M-0126-M2 | DET. 27, Adjustment Rod Coupler | 1 |
| M-0127-M2 | DET. 28, Adjustment Rod | 1 |
| M-0128-M2 | DET. 29, Adjustment Rod Support | 1 |
| M-0129-M2 | DET. 30, Adjustment Lever Clamp | 1 |
| M-0130-M2 | DET. 33, Kinecheck Mount | 1 |
| M-0131-M2 | DET. 34, Cylinder Drive Bracket | 1 |
| M-0132-M2 | DET. 35, Stop Rod | 1 |
| M-0133-M2 | DET. 36 Stop Rod Knob | 1 |
| M-0134-M2 | DET. 37, Stop Rod Mount | 1 |
| M-0135-M2 | DET. 38, Stop Rod Support | 1 |
| M-0136-M2 | DET. 41, Lower Support Plate | 1 |
| M-0138-M2 | DET. 44, Tool Clamp - Front or Rear | 2 |
| M-0139-M2 | DET. 45, Cylinder Drive Bracket | 2 |
| M-0140-M2 | DET. 46, Side Plate (2) | 2 |
| M-0141-M2 | DET. 47, Upper V-Block - Front or Rear | 2 |
| M-0142-M2 | DET. 48, Tool Stop | 1 |
| M-0143-M2 | DET. 49, Tool Stop Clamp | 1 |
| M-0144-M2 | DET. 50, Tool Stop Rod | 1 |
| M-0146-M2 | DET. 93, Coolant Pump Bracket | 1 |
| P-0006-P | JFC-2A Valve. Flow Control - Clippard | 2 |
| P-0011-P | AVB 1 x 3-1/2U Air Cylinder - PHD | 1 |
| P-0029-P | AVP 1-1/8 x 1 Air Cylinder - PHD | 2 |

12:00 PM
09/19/01

Precision Abrasive Machinery
SAS COOL - Coolant Group
Semi Automatic Saw

| <u>Item</u> | <u>Purchase Description</u> | <u>Qty.</u> |
|-------------|-------------------------------------------|-------------|
| C-0003-P | IMV25-F, 1/4 H.P., Immersion Coolant Pump | 1 |
| C-0004-P | 6W176-9 1/2" Ball Valve | 2 |
| C-0005-P | 3A-434, 1/2 Solenoid Valve | 1 |
| C-0006-P | 6X543, Solenoid Coil | 1 |
| F-0006-M1 | DET. 92, Coolant Tank - 30 Gallon | 1 |
| M-0140-P | 11755 Screw Plug, 10-32 w/gasket | 8 |
| M-0146-M2 | DET. 93, Coolant Pump Bracket | 1 |

**Precision Abrasive Machinery
SAS ELEC - Electrical Group
Semi Automatic Saw**

| <u>Item</u> | <u>Purchase Description</u> | <u>Qty.</u> |
|-------------|-------------------------------------------------------------|-------------|
| E-0005-P | SF430 3 HP, 460v, AC Drive - AC TECH | 1 |
| E-0006-P | 844-200 Remote Keypad for SF230 - AC TECH | 1 |
| E-0042-P | MC1A310ATJ, Contactor (Starter), GE | 1 |
| E-0043-P | MT03K, Overload Relay, 440V, GE | 1 |
| E-0045-P | FD130J, Rotary disconnect switch - G.E. | 1 |
| E-0051-P | 700-HA32A1 DPDT 120VAC GP, Relay, AB | 1 |
| E-0052-P | 700-HN125, 8 Pin Screw Terminal Socket, AB | 1 |
| E-0056-P | FD1HA4XRYor FD1HA4XB, Rotary Actuator for disconnect - G.E. | 1 |
| E-0057-P | FD1S166, Rotary actuator shaft - G.E. | 1 |
| E-0088-P | MT03M Overload Relay, 220v | 1 |
| E-0103-P | RSSDN-10A Solid-State Relay (VDC Control Input) | 1 |
| E-0104-P | N12-242408 Enclosure, NEMA 12, 24 x 24 x 8 | 1 |
| E-0105-P | NP-2424 Panel, 24 x 24 Steel, White | 1 |
| E-0106-P | 800T-6THZ, AB 6 Hole Alum. Button Box | 1 |
| E-0109-P | GB-10 GROUND BAR | 1 |
| E-0112-P | AJT15 MIDGET FUSE, 500V | 3 |
| E-0114-P | 800T-H2 D1, AB Selector Switch, 2 Pos. | 2 |
| E-0115-P | 800T-B6 D2, AB Push Button, Red Cycle Stop | 1 |
| E-0116-P | 800T-D1 D1, AB Push Button, Green Cycle Start | 1 |
| E-0117-P | 800T-J2KE7B, AB Selector Switch, 3 Pos. | 1 |
| E-0118-P | 800T-J2A, AB Selector Switch, 3 Pos. | 1 |
| E-0119-P | 50-0500-053 Control Transformer, Donigon | 1 |
| E-0129-P | 914CE18-6 Micro Switch | 1 |

2:31 PM
09/19/01

Precision Abrasive Machinery
SAS LUBE - Lubrication Group
Semi Automatic Saw

| <u>Item</u> | <u>Purchase Description</u> | <u>Qty.</u> |
|-------------|------------------------------------------|-------------|
| L-0003-P | 50315K22 4mm OD Polyurethane tubing, RED | 20 |
| L-0013-P | 1-456025, One Shot Oiler - KBC | 1 |

12:07 PM
09/19/01

**Precision Abrasive Machinery
SAS PNEU - Pneumatic Group
Semi Automatic Saw**

| Item | Purchase Description | Qty. |
|-------------|------------------------------------------------------|-------------|
| P-0016-P | GPA-95-012 Regulator Mounting Bracket - Wilkerson | 1 |
| P-0020-P | SL 20 ON/OFF Control Valve SL 20 - Deltrol | 1 |
| P-0021-P | CB-06-03-000 Mini Air Regulator & Filter - Wilkerson | 1 |
| P-0022-P | GRP-95-229 Air Pressure Gauge 1/4 npt - Wilkerson | 1 |
| P-0026-P | R00-01-000 Mini 1/8 npt Air Regulator - Wilkerson | 1 |
| P-0027-P | GRP 95 227 1/8 npt Air Pressure Gauge - Wilkerson | 1 |
| P-0040-P | 1/4 OD Polyurethane tubing, BLACK | 30 |
| P-0041-P | 1/4 OD Polyurethane tubing, WHITE | 30 |
| P-0049-P | RRP-95-591 1/8 NPT Regulator MT. - Wilkerson | 1 |
| P-0051-P | 612B-11-111BA Air Valve - Mac | 3 |